

Blessed with a mild climate and abundant waters, Chita produces rice ranked "best of the best" in the rice rankings of the Edo Period. At its peak, the Chita Peninsula was home to nearly 200 breweries.

Brewers exploit brewing technologies in their challenge to create fine rice vinegar from sake lees. Vinegar from this area sparked the Edo Period "sushi boom" and led to a thriving vinegar brewing culture.

Mirin brewing was begun by a small cargo shipping agent in the Edo Period. Produced in-house, loaded onto ships, and transported to Edo (Tokyo), Mikawa Mirin was highly praised by popular soba and grilled eel establishments of the day.

Mame miso, the prototype of miso (fermented soybean paste). The production of mame miso began in the late 17th century in Chita, which continued to develop as a major brewing town.

Shoyu (Soy Sauce)

The Kira region in Nishio has been active in salt production since the Edo Period. Not only was this high-quality Aiba salt used in the local Mikawa region, it was also used in brewing tamari in Chita. The salt was carried inland along the salt route running from the Yahagi River, further sowed the seeds of the brewing industry. White shoyu, which uses wheat as the main ingredient, originated in Hekinan in the late Edo Period.







竜の子街道 UMAMI ROAD

Tokoname City

Tokoname's history in sake, miso, shoyu, and tamari production began back in the Edo Period. The city's biggest event of the year, the Tokonameyaki-Matsuri Festival, attracts over 200,000 visitors with its market featuring huge amount of famous Tokoname Pottery pieces and a nighttime fireworks show.



Handa City



Ever since the Edo Period, Handa has flourished in the shipping and brewing industries, and is home to Japan's leading manufacturer of rice vinegar. The city has grown as the center of the Chita region. A number of old storehouse and other historical structures remain today, which were described in the Late September to Early October Gon tale of Gongitsune. It is amazing to see three millions

Late March to May 3 & 4 Handa Spring



Hekinan City



This port city takes pride in being "the birthplace of white shoyu" and the producing "Japan's oldest mirin." Various historically valuable buildings and many shrines survive here today. The city park, which includes Lake Aburagafuchi, Aichi prefecture's largest natural lake and marsh, draws large crowds of visitors who come to see the 30,000 iris flowers, of 110 species, come into full bloom from late May to

Building Market



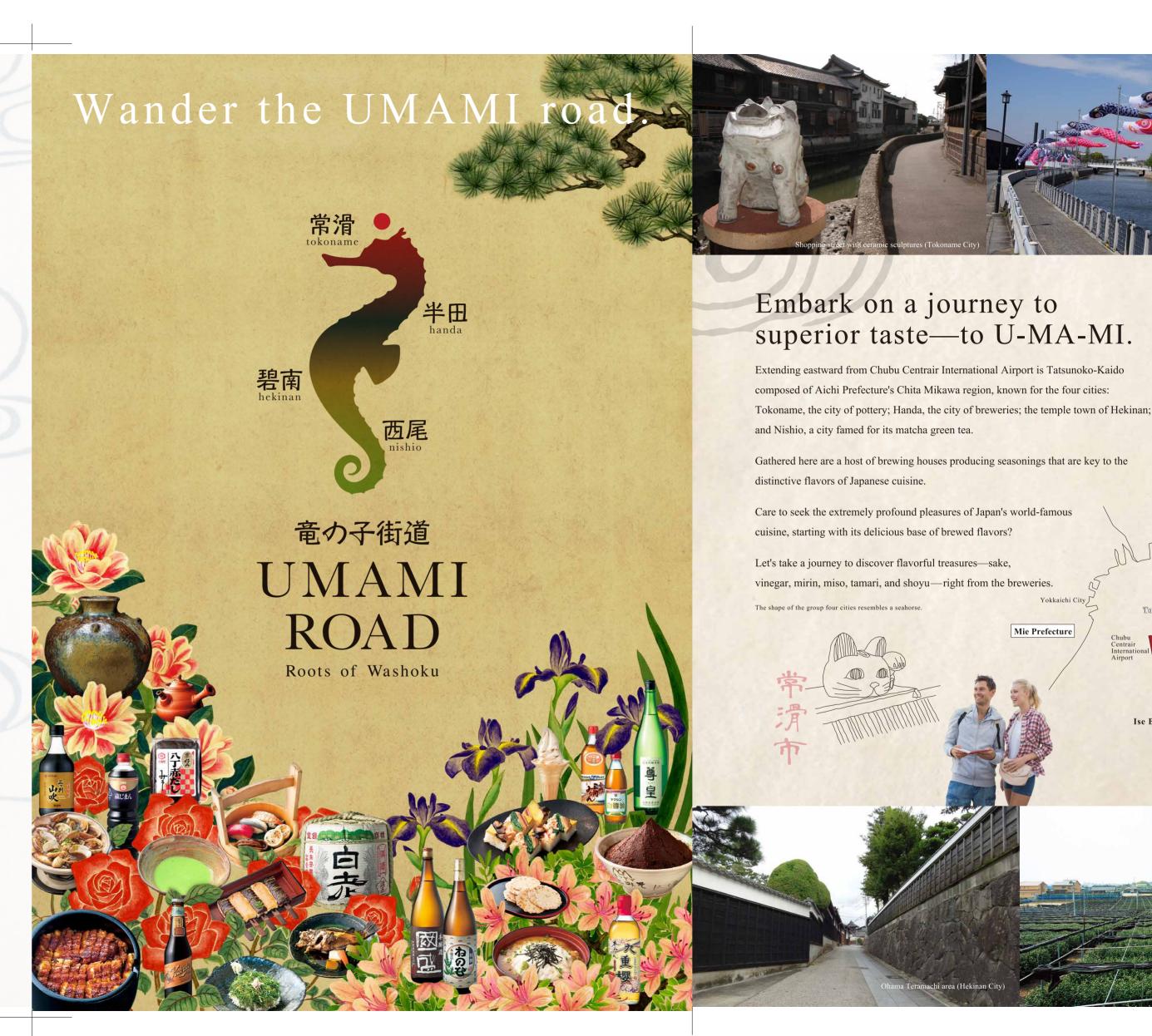




prospered as a castle town during the Edo Period and retains the air of a "Little Kyoto" to this day. As one of Japan's premier matcha tea producing areas, Nishio is dotted with teahouses where visitors can experience traditional hospitality while savoring matcha tea and refined sweets. At the city's Mikawa Isshiki Lantern Festival, giant paper lanterns from six to ten meters high decorate the summer night.



Tatsunoko-Kaido Regional Tourist Promotion Council www.tatsunoko-kaido.jp



Nagoya Station Aichi Prefecture



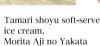
"Discover" Kunizakari Sake no

Bunkakan Museum (Handa) A museum that conveys the history of Handa's sake brewing. It also features a sake tasting corner where visitors can sample Japanese sake and fruit-based





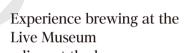
Five brewer



Each brewery has its own flavor.

<Tokoname> Sawada Syuzou since 1848, Famous brand: Hakuro <Tokoname> Morita since 1665, Famous brand: Nenohi <Handa> Nakano Sake Brewery since 1844, Famous brand: Kunizakari <Handa> Kinshachi Shuzo since 1848, Famous brand: Kinshachi < Hekinan > Nagai Brewery since 1866, Famous brand: Shosei <Nishio> AIOI UNIBIO since 1872, Famous brand: Aioi-no-matsu <Nishio> Yamazaki since 1903, Famous brand: Sonnoh





adjacent the brewery. Morita Aji no Yakata (Tokoname) After touring the Live Museum, built from a remodeled 170-year-old brewery building. visitors can enjoy sake tasting and gourmet





(Tokoname) (scattered sushi) (lunch set)



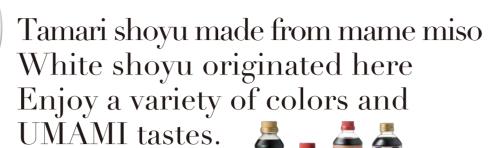


oldest brewery

(Hekinan> KOKONOE MIRIN since 1772 < Hekinan > Sumiya Bunjiro Brewery since 1910 <Nishio> AIOI UNIBIO since 1872



to Shogun Tokugawa Ieyasu and Sengoku Period warlord Nagai Naokats Enjoy a stroll through history.

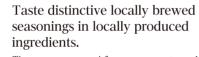


<Tokoname> Morita since 1665 <Handa> KIKKOTOMI since 1878 <Handa> Nakari since 1896 < Handa > Yamami Jyozo since 1957

<Hekinan> Kato Jozo since 1945 <Hekinan> Sumihyo since 1789 <Hekinan> Nittojyouzou since early 1910's <Hekinan> Hichifuku Jouzo since 1951 < Hekinan > YAMASHIN JOUZO since 180 <Hekinan> Yamasugi Jozo since 1952 <Nishio> Hatoya since 1861

Discover" "Taste"

Arigato no Sato (Hekinan) Hichifuku Jozo is the originator of white dashi soup stock, and visitors on their brewery tour can taste freshly pressed squeezed white shoyu. After the tour, visitors are shown how to get the knack of Japanese cooking (reservations required).



The numerous umami flavor components produced by extensive aging and fermentation is one of the features of the Tatsunoko-Kaido brewed seasonings. At Ittou, a long-established Japanese restaurant in Hekinan, diners can enjoy Japanese cuisine enlivened by locally brewed products (reservations





INAX MUSEUMS(Tokoname) Residence of the Takita

Kanefuku Mentai Park Tokoname (Tokoname)





This hands-on museum allows visitors to see, touch, and enjoy Mizkan's history of

vinegar production and food culture. There are many interesting exhibits to delight both adults and children (paid tours require advance reservations).



Town of Breweries (Handa) Handa City thrived through shipping and brewing. Today, the remaining canal is still lined with breweries surrounded by blackboard fences, allowing visitors to enjoy a townscape that still retains its old-fashioned look and feel.

Mikawa Line

Handa Sky Museum (Handa)

'Taste'

Enjoy the tastes of Japan as a wealthy brewer would.

Hanroku House (Handa)

This is the old mansion and gardens of Nakano Hanroku, a wealthy merchant in the Edo Period who prospered in brewing and shipping and contributed to local

Hanroku Garden/Nakano

The reproduced "sukiya-zukuri" tea-ceremony hut style home features simple and elegant open spaces. Visitors can enjoy dishes made with yuba (tofu skin) and tofu as well as other seasonal dishes



Tatsukichi Fujii Museum of Contemporary Art (Hekinan)

the Edo Period. Restaurant Yamada-ya Bell serves "Bishu-Havasushi" based on an Edo-period recipe (reservations required two days in advance).



Enjoy Nigiri Sushi right where it originated.

It is said that Handa's powerful rice wine vinegar and shipping industries brought hand-rolled sushi into life in



Bishu-Hayasushi, Yamada-ya Bell

Jissoji Temple (Nishio

Kira Aiba Jio no Sato

"Discover" "Taste" Miso Park (Nishio)

Seven breweries

Theme park located at Hatoya, an old, well-established miso brewery. Features miso storehouse tours, natural food buffet with miso-based cuisine, shops, and more.



Asari + mame miso = the Enjoy Isshiki eel with "secret sauce. synergistic effect of UMAMI.

<Tokoname> Morita since 1665

<Hekinan> Kato Jozo since 1945

<Handa> Nakari since 1896

< Handa > KIKKOTOMI since 1878

Nishio City's Isshiki district is famed as Spread below Nishio City, Mikawa Bay is a top eel producer in Japan. The taste Japan's No. 1 producer of asari clams. of eel dishes is the thick sauce made The local dish "grilled asari mame miso features the full, rich flavor of mame miso and shellfish. From late February to early

> ·Isshiki Eel Fisheries Association ·Mikawa Sansui-tei Unagi-no-Kanemitsu

Full-bodied, soybean UMAMI

Local specialty Mame Miso

taste is developed by

the long time aging.



<Nishio> Imai Jyouzou since 1959

<Nishio> Hatoya since 1861

<Nishio> Suzumiso Jyouzoujou since 1950

Tokoname is Japan's oldest pottery town

Tokonameyaki Pottery has a history of around 1,000 years. Ceramics is still thrives in Tokoname, with many ceramicists active in creating new worl

"Discover"

Pottery Footpath (Tokoname) Enjoy a stroll by brick chimneys, Nobori-gama climbing kilns, and other features that give this city of ceramics its name.

Tokoname To-no-Mori Museum (Tokoname) Learn the history of Tokonamevaki

Pottery. On display are National Designated Important Tangible Folk-Cultural Properties as well as



Nishio is one of Japan's leading tea producing regions. The city is home to many teahouses, and with a reservation, visitors can also tour tea

of tea.



loved around the world.

Tracing the history of a castle town in Edo Period Nishio City History Park (Nishio)

In Edo-period Nishio Castle reigned over a castle town that produced 60,000 koku of rice*. Enjoy a cup of green tea while looking over traditional Japanese structures and gardens. *=16,680 cubic meters of rice annually

Nishio or a Little Kyoto







Experience the culture of tea. Enjoy a casual experience preparing and

drinking matcha green tea, even without nderstanding tea ceremony etiquette. You car also enjoy interesting dishes made with matcha green tea and a wealth of green tea sweets











<Hekinan> Ogasawara Mirin Jozo since 1922 <Hekinan> Sugiuramirin since 1924



Ohama Teramachi (Hekinan) This district is known for its connection



Exhibited here are tools and ancient documents related to mirin brewing. Visitors can also tour of the Ohkura great storehouse, a Registered Tangible Cultural Property of Japan.











Street (Tokoname)

Morita Aji no Yakata

Tokoname

Morita Co., Lt

Meitetsu Chita New Line

Saku-shima Is. (Nishio)







Line Ohama Teramacl

Hekinan

History grows

with sushi.

<Handa> Mizkan since 1804







Mikawa Bay

Mt.Sanganesan Skyline

Nishio

● Kajishima Island Clam Digging Place Kaji-shima Is.